# **Vitreous** Enamelled



Carbon Steel Flue Pipe System











### UK CHIMNEY SPECIALISTS

### **About Us**

Flue Supplies is a family-run company with over 20 years direct experience of selling chimney products to the UK chimney trade and retail customers. All our products have been selected from quality manufacturers and are trusted by trade installers across the UK. We believe our products should give you both value for money as well as peace of mind.



# Specifications

### **Product**

Flue Supplies chosen brand of Vitreous Enamelled Flue Pipe is a single wall product manufactured and coated to the highest standards and is suitable for use on gas, oil and multi-fuel appliances, rating upto 50kW output.

### Materials

A superior grade 1.2mm zero carbon steel is used to manufacture all the components in this range. Following manufacture, components are coated both internally and externally with a ground coat and a top coat of high temperature resistant and acid resistant vitreous enamel coating. Due to the chemical specification of the steel used for this product, it provides an excellent surface for the glass coating to adhere to.

### Temperature and Corrosion Resistance

The finish of the product meets the high temperature and thermal shock requirements of BS 1344 Parts 1 and 7 and conforms to Class A for resistance to products of combustion when tested in accordance with **BS1344 Part 3**.

### Jointing System

The Vitreous Flue Pipe has been designed with a quick and easy to use socket and spigot jointing system, which is leak proof when sealed and installed as recommended.

Flue Supplies recommends sealing the join with fire cement or high temperature silicone sealant.

### Access for Cleaning

Lengths, 15°, 30°, 45° and 90° Elbows are available both with or without doors. The doors accommodate cleaning and inspection requirements and are manufactured from brushed stainless steel, which allow the doors to be removed and re-fitted without chipping, whilst providing an aesthetic appearance.

### Colours and Size Range

Matt black, gloss black and gloss white are available in all sizes.

Available in 100mm (4"), 125mm (5"), 150mm (6"), 175mm (7") and 200mm (8").

### Product Designation and Testing

BSRIA Test report no. 19193/4

Vitreous product designations:

| Product Type         | Designation                       |
|----------------------|-----------------------------------|
| Connecting Flue pipe | EN 1856-2 T450 N1 D VmL80120 G500 |



The Vitreous has been independently tested at BSRIA and complies with the specific requirements of BS EN 1856-2 in accordance with the general requirements of BS EN 1443-2003.

A high temperature and acid resistant vitreous enamel coating which meets the high temperature and thermal shock requirements for BS 1344 part 1 and 7, and conforms to class A for resistance to products of combustion when tested in accordance with BS 1344 part 3.

### Quality Assurance

All products are controlled by a Quality Assurance System certified to ISO 9001:2000.

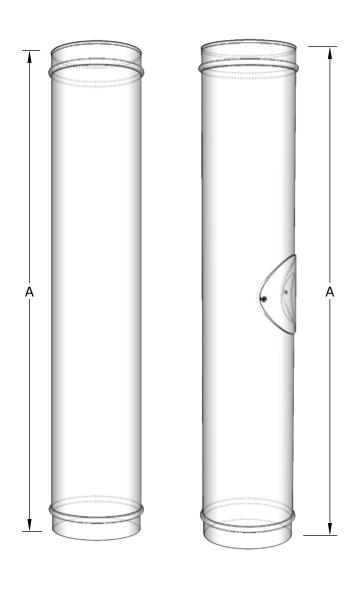


Certificate No. 576960

### General notes:

- 1. Do not use chemical cleaners on the flue.
- 2. Do not obstruct or block the outlets or chimneys.
- 3. Do not cover the appliance.
- 4. Running appliances on constant low heat produces an increased level of condensation and may shorten the life of the product. Burning low grade fuels can also shorten the lifespan of the product.
- 5. Any person installing or carrying out work or maintenance on the appliance or flues must be suitably qualified and competent to do so. After installation, the system must be inspected and swept annually.

\*The manufacturer may change the design of the products so dimensions may vary.



# Plain Lengths

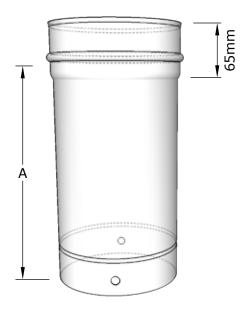
Fixed lengths available in 4 sizes:

| Length | Installed Length |  |  |  |  |  |
|--------|------------------|--|--|--|--|--|
| 1000mm | 960mm            |  |  |  |  |  |
| 500mm  | 460mm            |  |  |  |  |  |
| 290mm  | 250mm            |  |  |  |  |  |
| 115mm  | 75mm             |  |  |  |  |  |

# Plain Lengths / With Sweeping Door

Fixed lengths available in 3 sizes:

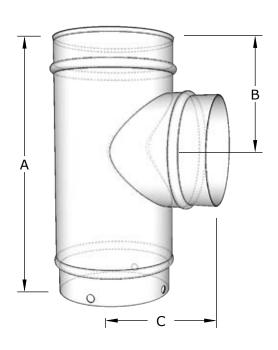
| Length | Installed Length |  |  |  |  |  |
|--------|------------------|--|--|--|--|--|
| 1000mm | 960mm            |  |  |  |  |  |
| 500mm  | 460mm            |  |  |  |  |  |
| 290mm  | 250mm            |  |  |  |  |  |



# Adjustable length

Designed to fit into a standard length to form an adjustable length.

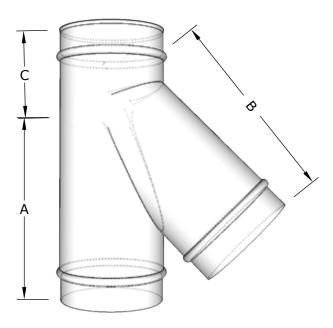
| Length | Installed Length (A) |
|--------|----------------------|
| 500mm  | 65 - 450mm           |
| 250mm  | 65 - 245mm           |
| 150mm  | 65 - 145mm           |



# 90° Tee

Please note that tees are not supplied with the soot box which must be ordered seperately.

|          | 4"  | 5"  | 6"  | 7"  | 8"  |
|----------|-----|-----|-----|-----|-----|
| Diameter | 100 | 125 | 150 | 180 | 200 |
| A (mm)   | 250 | 280 | 300 | 330 | 350 |
| B (mm)   | 125 | 140 | 150 | 165 | 175 |
| C (mm)   | 75  | 90  | 100 | 115 | 125 |



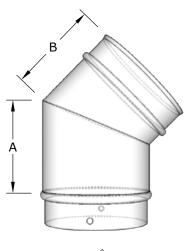
# 45° Tee

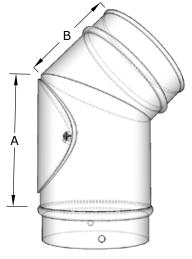
Please note that tees are not supplied with the soot box which must be ordered seperately.

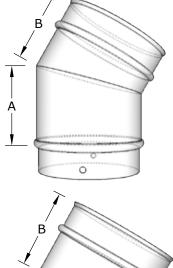
|          | 4"  | 5"  | 6"  | 7"  | 8"  |
|----------|-----|-----|-----|-----|-----|
| Diameter | 100 | 125 | 150 | 180 | 200 |
| A (mm)   | 275 | 315 | 320 | 380 | 415 |
| B (mm)   | 165 | 190 | 215 | 240 | 265 |
| C (mm)   | 65  | 70  | 60  | 65  | 60  |

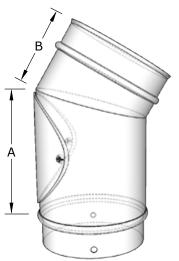


### Soot Box









# 45° Elbow

|          | 4"  | 5"  | 6"  | 7"  | 8"  |
|----------|-----|-----|-----|-----|-----|
| Diameter | 100 | 125 | 150 | 180 | 200 |
| A (mm)   | 96  | 101 | 106 | 112 | 116 |
| B (mm)   | 86  | 91  | 96  | 112 | 116 |

# 45° Elbow With Door

|          | 4"  | 5"  | 6"  | 7"  | 8"  |
|----------|-----|-----|-----|-----|-----|
| Diameter | 100 | 125 | 150 | 180 | 200 |
| A (mm)   | 156 | 161 | 161 | 156 | 156 |
| B (mm)   | 86  | 91  | 96  | 112 | 116 |

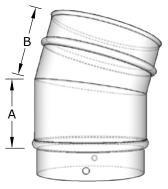
# 30° Elbow

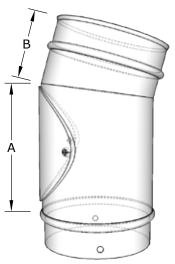
|          | 4"  | 5"  | 6"  | 7"  | 8"  |
|----------|-----|-----|-----|-----|-----|
| Diameter | 100 | 125 | 150 | 180 | 200 |
| A (mm)   | 88  | 92  | 95  | 99  | 102 |
| B (mm)   | 78  | 82  | 85  | 99  | 102 |

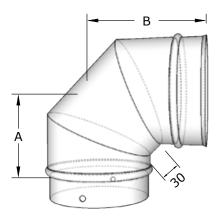
# 30° Elbow

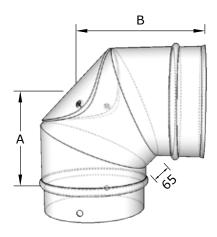
### With Door

|          | 4"  | 5"  | 6"  | 7"  | 8"  |
|----------|-----|-----|-----|-----|-----|
| Diameter | 100 | 125 | 150 | 180 | 200 |
| A (mm)   | 163 | 167 | 170 | 174 | 177 |
| B (mm)   | 78  | 82  | 85  | 99  | 102 |









# 15° Elbow

|          | 4"  | 5"  | 6"  | 7"  | 8"  |
|----------|-----|-----|-----|-----|-----|
| Diameter | 100 | 125 | 150 | 180 | 200 |
| A (mm)   | 82  | 83  | 85  | 87  | 88  |
| B (mm)   | 72  | 73  | 75  | 87  | 88  |

# 15° Elbow With Door

|          | 4"  | 5"  | 6"  | 7"  | 8"  |
|----------|-----|-----|-----|-----|-----|
| Diameter | 100 | 125 | 150 | 180 | 200 |
| A (mm)   | 157 | 173 | 180 | 182 | 183 |
| B (mm)   | 72  | 73  | 75  | 87  | 88  |

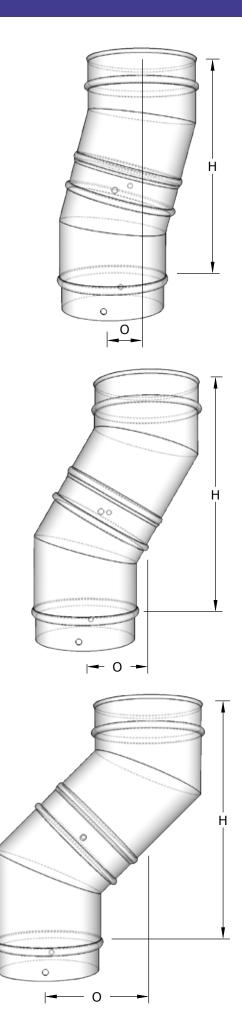
# 90° Elbow

|          | 4"  | 5"  | 6"  | 7"  | 8"  |
|----------|-----|-----|-----|-----|-----|
| Diameter | 100 | 125 | 150 | 180 | 200 |
| A (mm)   | 100 | 115 | 125 | 140 | 150 |
| B (mm)   | 135 | 145 | 160 | 175 | 185 |

# 90° Elbow With Door

|          | 4"  | 5"  | 6"  | 7"  | 8"  |
|----------|-----|-----|-----|-----|-----|
| Diameter | 100 | 125 | 150 | 180 | 200 |
| A (mm)   | 125 | 140 | 150 | 165 | 175 |
| B (mm)   | 160 | 170 | 185 | 200 | 210 |

# Elbow Offsets



## 15°/15° Elbow

### Offset

Dimension O gives the centre to centre distance when two elbows are used to provide an offset.

|               | 4"  | 5"  | 6"  | 7"  | 8"  |
|---------------|-----|-----|-----|-----|-----|
| Diameter      | 100 | 125 | 150 | 180 | 200 |
| Height H (mm) | 301 | 308 | 314 | 341 | 347 |
| Offset O (mm) | 40  | 41  | 41  | 45  | 46  |

## 30°/30° Elbow

### Offset

Dimension O gives the centre to centre distance when two elbows are used to provide an offset.

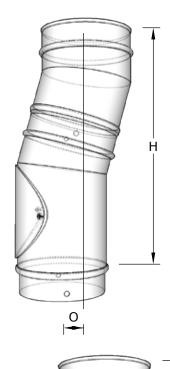
|               | 4"  | 5"  | 6"  | 7"  | 8"  |
|---------------|-----|-----|-----|-----|-----|
| Diameter      | 100 | 125 | 150 | 180 | 200 |
| Height H (mm) | 311 | 324 | 336 | 370 | 380 |
| Offset 0 (mm) | 83  | 87  | 90  | 99  | 102 |

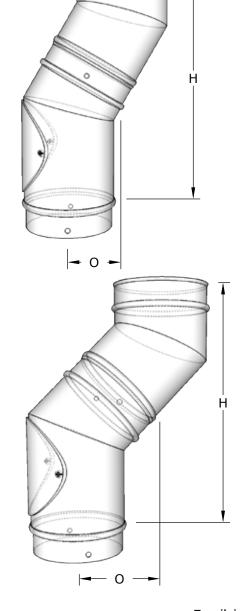
# 45°/45° Elbow

### Offset

Dimension O gives the centre to centre distance when two elbows are used to provide an offset.

|               | 4"  | 5"  | 6"  | 7"  | 8"  |
|---------------|-----|-----|-----|-----|-----|
| Diameter      | 100 | 125 | 150 | 180 | 200 |
| Height H (mm) | 310 | 327 | 345 | 383 | 397 |
| Offset O (mm) | 128 | 136 | 143 | 159 | 165 |





# 15°/15° Elbow

### Offset With Door

Dimension O gives the centre to centre distance when two elbows are used to provide an offset.

|               | 4"  | 5"  | 6"  | 7"  | 8"  |
|---------------|-----|-----|-----|-----|-----|
| Diameter      | 100 | 125 | 150 | 180 | 200 |
| Height H (mm) | 376 | 398 | 409 | 436 | 442 |
| Offset O (mm) | 40  | 41  | 41  | 45  | 46  |

# 30°/30° Elbow

### Offset With Door

Dimension O gives the centre to centre distance when two elbows are used to provide an offset.

|               | 4"  | 5"  | 6"  | 7"  | 8"  |
|---------------|-----|-----|-----|-----|-----|
| Diameter      | 100 | 125 | 150 | 180 | 200 |
| Height H (mm) | 386 | 399 | 411 | 445 | 455 |
| Offset O (mm) | 83  | 87  | 90  | 99  | 102 |

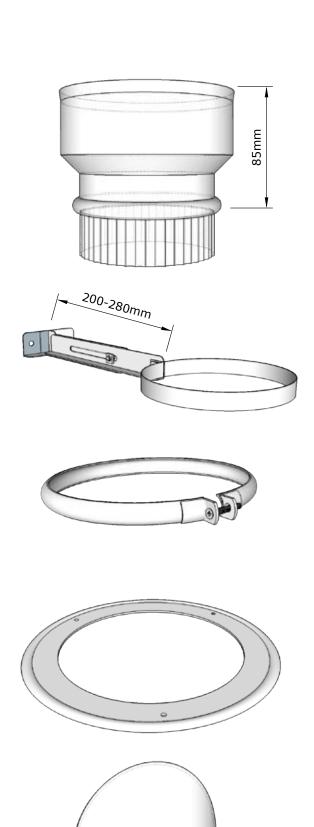
## 45°/45° Elbow

### Offset With Door

Dimension O gives the centre to centre distance when two elbows are used to provide an offset.

|               | 4"  | 5"  | 6"  | 7"  | 8"  |
|---------------|-----|-----|-----|-----|-----|
| Diameter      | 100 | 125 | 150 | 180 | 200 |
| Height H (mm) | 370 | 387 | 400 | 428 | 437 |
| Offset 0 (mm) | 128 | 136 | 143 | 159 | 165 |

## Components



# Increasing Adaptor

| Diameter      | 4 - 5" | 5 - 6" | 6 - 7" | 7 - 8" |
|---------------|--------|--------|--------|--------|
| Bore          | 100    | 125    | 150    | 180    |
| Increase (mm) | 125    | 150    | 180    | 200    |

### Wall Bracket

### Adjustable

Adjustable bracket which will position the flue 200 - 280mm away from the wall. Manufactured in stainless steel powder coated black.

# Locking Band

### Or Clip

Optional extra for decorative finish on joints. Made of stainless steel.

# Wall Ring/

### Rosette

Provides a neat finish where the pipe penetrates a non combustible wall.

### Vitreous Door

### Replacement

Available in matt black or stainless steel finish. Stainless steel supplied as standard.

### Installation Guide

The Vitreous products are designed for usage straight off of the appliance to allow a full system to be installed.

The recommended maximum run of Vitreous is 1.5 metres before it connects to a liner or twin-wall insulated system.

Vitreous pipe must be installed (a minimum of 3 x diameter) from any combustible materials, e.g. 125mm pipe should be 375mm away from any combustible materials.

The Vitreous must only be used to connect from the appliance to an existing liner or twin-wall insulated system. It must NOT be used externally or to line a chimney stack.

The Vitreous should be fitted with socket uppermost, spigot (reduced end) downward to avoid condensate escaping.

It is not suitable for condensing applications.

Each joint should be sealed with fire cement or high temperature silicone sealant to ensure a gas-tight fit.

Where single wall flue passes through a brick internal wall, it is recommended a wall sleeve is used around the pipe.

Provision for sweeping and inspections must be made.

The chimney diameter should never be reduced to less than the diameter specified by the appliance manufacturer. An increase in size may be required.

Ensure that adequate air is available for combustion.

Components must NOT be modified for safety reasons.

Where there is a risk of combustibles being placed next to the chimney, the minimum distances to combustibles must be maintained whether by a permanent enclosure or shield.

A chimney notice plate and carbon monoxide detector must be installed in the building, preferably in the same room as the appliance.

The installation must be commissioned by a registered installer in-line with the Building Regulations (Document J). If there are any leaks or issues with the system, it must not be used until the problems have been rectified.

Provisions must be made for condensate drainage where appropriate.

Please refer to the Document J Building regulations for more information.







